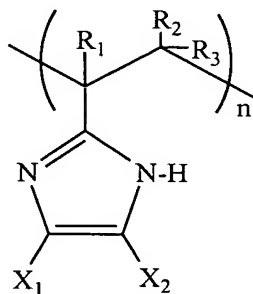


CLAIMS

- 1                    1.        A proton exchange membrane for a fuel cell wherein the  
2                    proton exchange membrane comprises:  
3                    a polyimidazole polymer of the type:



- 4                    wherein  $R_1$ – $R_3$  are independently H, a halogen, alkyl, or substituted  
5                    alkyl; and wherein  $X_1$  and  $X_2$  are independently H or an electron withdrawing  
6                    group.

- 1                    2.        The membrane of claim 1, wherein  $R_1$ – $R_3$  are independently H  
2                    or a  $C_1$ – $C_5$  alkyl.

- 1                    3.        The membrane of claim 1, wherein at least one of  $X_1$  and  $X_2$  is  
2                    an electron donating group.

- 1                    4.        The membrane of claim 1, wherein  $X_1$  and  $X_2$  are  
2                    independently:  $NR_3^+$ ,  $SR_2^+$ ,  $NO_2$ ,  $SO_2R$ ,  $CN$ ,  $SO_2Ar$ ,  $COOR$ ,  $NRCOR$ ,  $OR$ ,  
3                     $SR$ ,  $C\equiv CR$ ,  $Ar$ ,  $CR=CR_2$ ; wherein  $R$  is: H, alkyl, or substituted alkyl, and  
4                    wherein  $Ar$  is an aromatic group.

1           5.     The membrane of claim 1 further including a polar solvent  
2 dissolved therein.

1           6.     The membrane of claim 5 wherein said polar solvent is selected  
2 from the group consisting of N-methylpyrrolidone, dimethylformamide,  
3 dimethylsulfoxide, and combinations thereof.

1           7.     The membrane of claim 1, further including a dopant.

1           8.     The membrane of claim 7, wherein said dopant comprises a  
2 strong acid.

1           9.     The membrane of claim 8, wherein said strong acid is selected  
2 from the group consisting of nitric acid, phosphoric acid, polyphosphoric acid,  
3 sulfuric acid, and combinations thereof.

1           10.    The membrane of claim 8, wherein said strong acid is an  
2 organic acid.

1           11.    The membrane of claim 1, wherein said polymer has a  
2 molecular weight in the range of  $5 \times 10^3$ - $10^7$  daltons.

1           12.    The membrane of claim 1, wherein said membrane has a  
2   thickness in the range of 25-200 microns.

1           13.    The membrane of claim 1, wherein said membrane has an  
2   electrical conductivity greater than 0.01 S/cm.

1           14.    The membrane of claim 1, wherein said polyimidazole polymer  
2   is copolymerized with an acidic monomer.

1           15.    The membrane of claim 14, wherein said acidic monomer is an  
2   acidic vinyl monomer.

1           16.    The membrane of claim 15, wherein said acidic vinyl monomer  
2   is selected from the group consisting of: vinyl phosphonic acid, vinyl sulfonic  
3   acid, styrene sulfonic acid, and combinations thereof.

1           17.    The membrane of claim 1, wherein  $R_1$ – $R_3$  are fluorine.

1           18.    The membrane of claim 1, further including a heteropolyacid.

1           19.    The membrane of claim 18, wherein said heteropolyacid is  
2   selected from the group consisting of: monododecylphosphate, phosphotungstic  
3   acid, silicotungstic acid, phosphomolybdic acid, and combinations thereof.

1           20.    The membrane of claim 18, wherein said heteropolyacid is  
2           adsorbed on a carrier which is dispersed in said polymer.

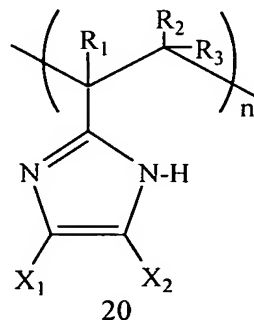
1           21.    The membrane of claim 20, wherein said carrier comprises  
2           silica.

1           22.    The membrane of claim 1 further including a silicon compound  
2           therein.

1           23.    The membrane of claim 22, wherein said silicon compound  
2           comprises SiO<sub>2</sub>.

1           24.    The membrane of claim 22, wherein said silicon compound  
2           comprises a network of -Si-O-Si- which extends through at least a portion of  
3           said membrane.

1           25.    A fuel cell having a proton exchange membrane, said membrane  
2           comprising a polyimidazole polymer of the type:



3            wherein  $R_1$ – $R_3$  are independently H, a halogen, alkyl, or a substituted  
4            alkyl; and wherein  $X_1$  and  $X_2$  are independently H or an electron withdrawing  
5            group.

1            26.     The fuel cell of claim 25, wherein  $X_1$  and  $X_2$  are each CN.

1            27.     The fuel cell of claim 25, wherein said membrane further  
2            includes a polar solvent dissolved therein.

1            28.     The fuel cell of claim 25, wherein said membrane further  
2            includes a dopant therein.

1            29.     The fuel cell of claim 25, wherein said dopant comprises a  
2            strong acid.

1            30.     The fuel cell of claim 29, wherein said strong acid is selected  
2            from the group consisting of nitric acid, phosphoric acid, polyphosphoric acid,  
3            sulfuric acid, and combinations thereof.

1            31.     The fuel cell of claim 25, wherein said membrane comprises a  
2            copolymer of said polyimidazole polymer and another material.